



FIG. 1

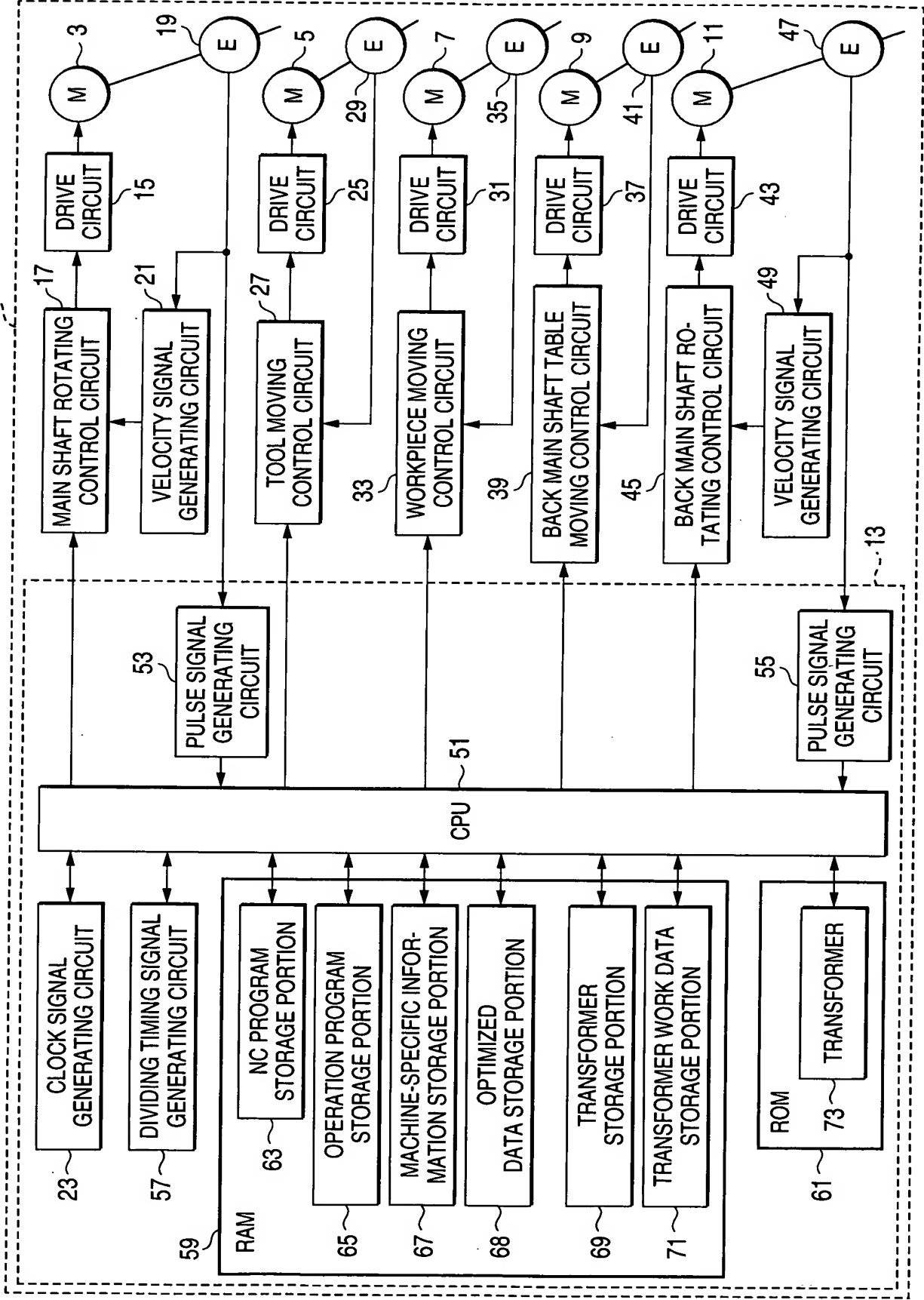


FIG. 2

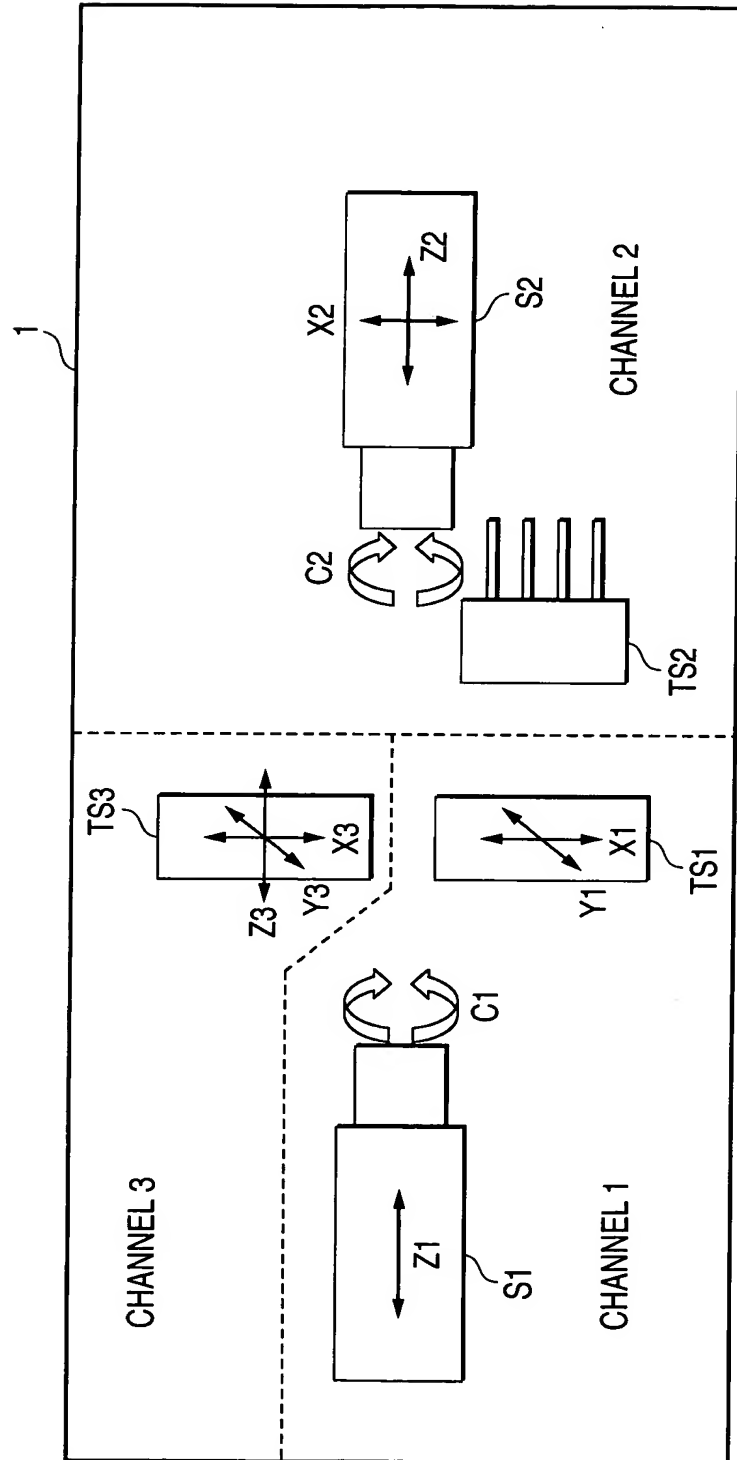


FIG. 3

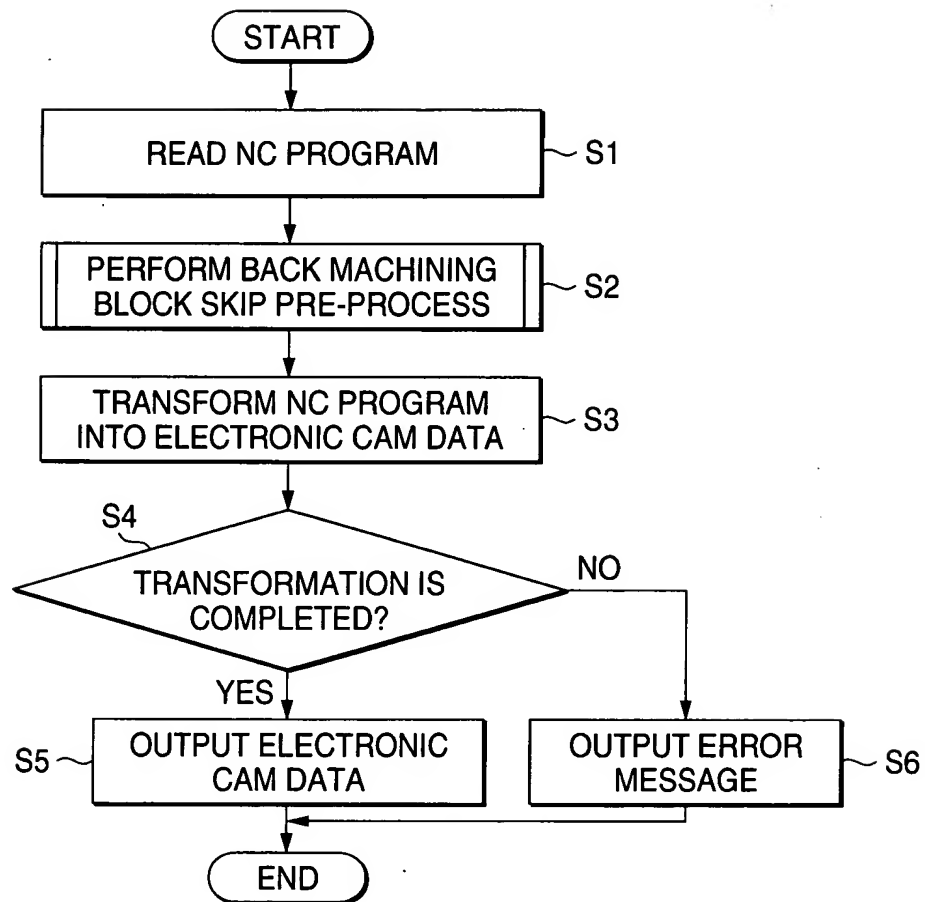


FIG. 4

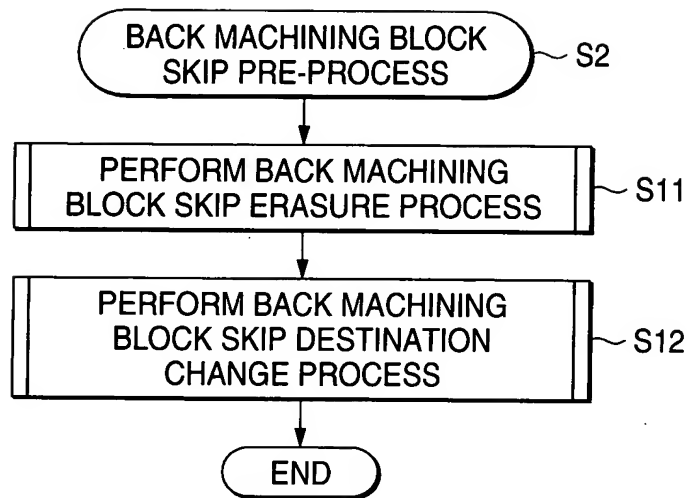


FIG. 5

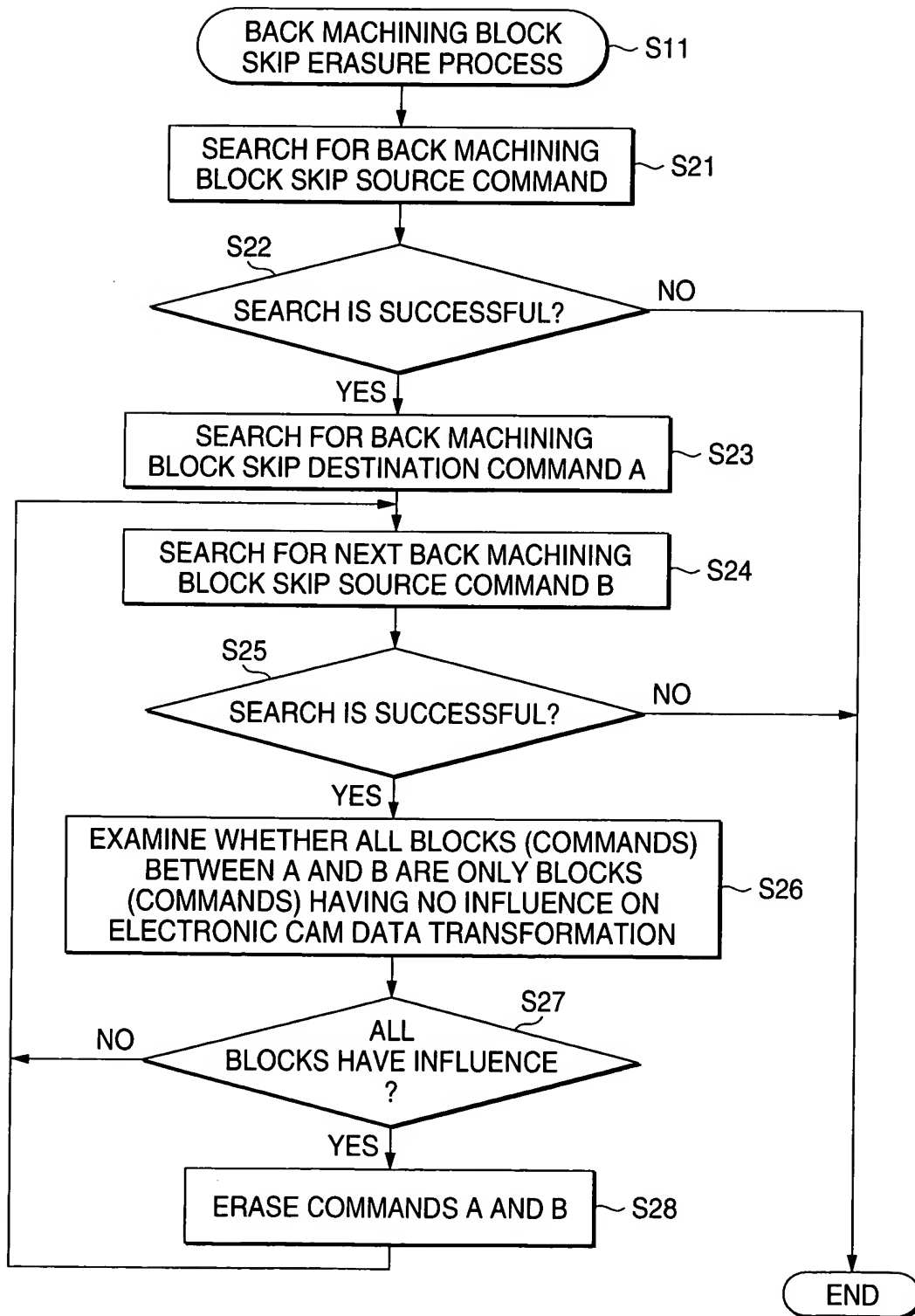


FIG. 6

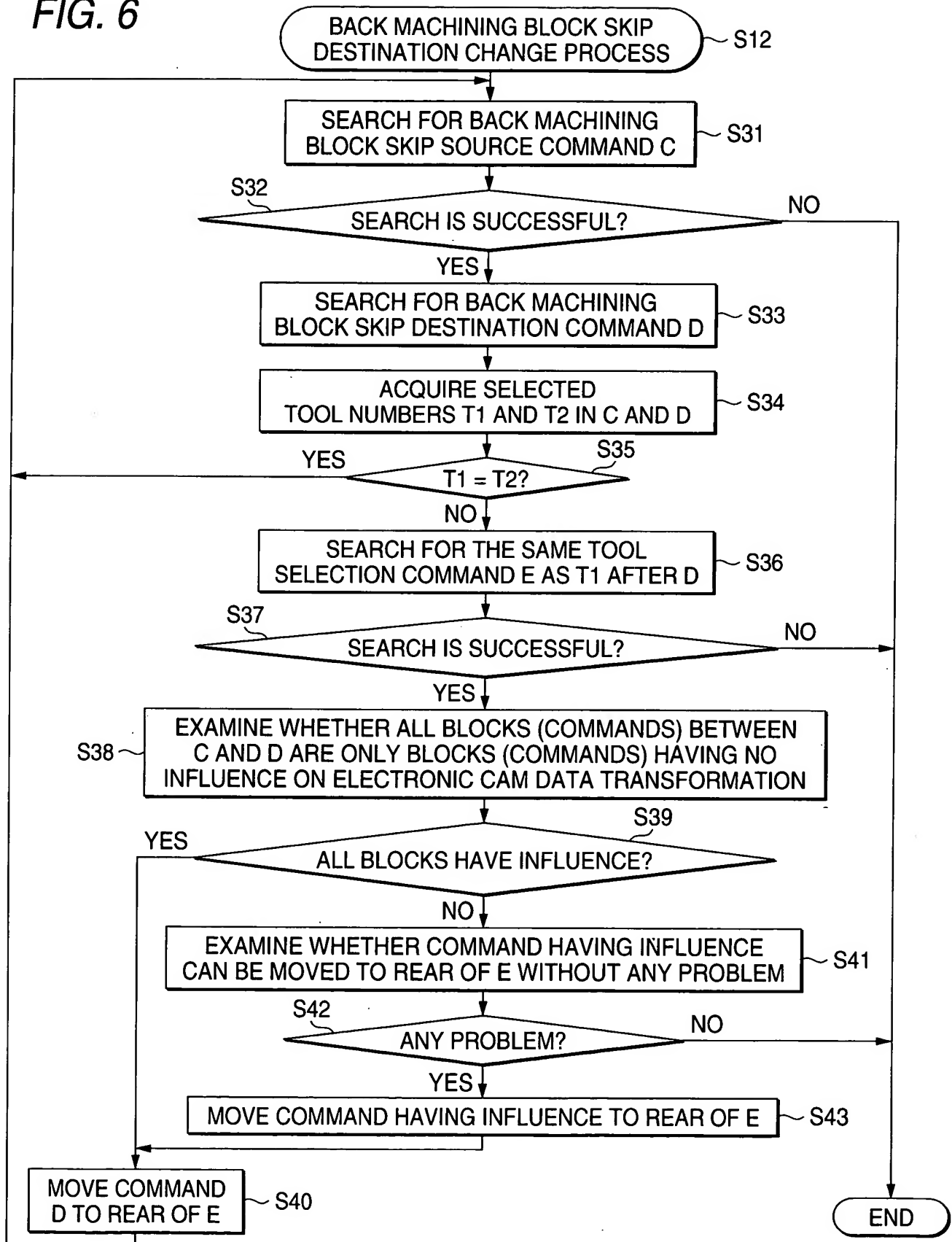


FIG. 7

CH1 TOP: G0Z0.0	CH3 TOP:	CH2 TOP: G95 T2000
waitm (1,1,2,3) M20 G0X10.0Z10.0 G28X60.0	waitm (1,1,2,3) M20 G28Z0.0	waitm (1,1,2,3) M20 M75
		N1 ;msg ("DRILL") T3800 wcs132 MS2 M3 S2000
	waitm (2,2,3) G28X60.0	EM75: waitm (2,2,3) M75 G0 Z-1 G1 Z3. F.05 G28 Z0
waitm (49,1,2,3) M99 M30	waitm (49,1,2,3) M99 M30	EM75: M900 waitm (49,1,2,3) T2000 M99 M30